



Dart Aerospace Ltd.
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Canada

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D5720-041
Job Sheet 200708



Part No: D5720-041

Job Qty: 12 pcs

Part Name: Saddle Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5720 REV:A IPP REV:A 19.03.20 NEW ISSUE DD VERF:JFS IPP REV:B 19.04.23 AS PER REV:A
DWG DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	12 pcs	10/2/19		0.00 3.00	Large Fab - 1		
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		
						Large Fab - 6		
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
						Large Fab - 11 (Various)		
110	QC 9	12 pcs	10/2/19		0.00 0.00	QC 9 - 10		
						QC 9 - 18		
						QC 9 - 24		
						QC 9 - 43		
						QC 9 - 50		
						QC 9 - 9		
120	QC 5	12 pcs	10/2/19		0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		



Container No: S221880



Part No: D5720-041

Job No: 200708

Material No/Batch: S221880

Revision: A

Inspector:

Date:

Instructions/Various STC's

Dart Aerospace
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CANADA
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Date: 10/11/19

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				QC 5 - 9	
				QC 5 - 50	2
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 12 pcs	10/2/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B	Pc	STISA
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - SA	12 pcs	10/2/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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Part Op 100 - S.S ROD: 1- WELD D5720-3 TO D5720-1 AS PER DWG 2- WELD D5720-5 TO D5720-1 AS
 Descriptions: PER DWG 3- AS PER NOTE 9 GRIND WELD FLUS IF NECESSARY. 4- INSTALL BOLTS HAND-TIGHT AS PER DWG
 OK TO DRILL THE 0.316" HOLES ON D5720-5 RADIUS BLOCK @ 0.316" AFTER WELDING IF NECESSARY
 110 - QC9- Inspect visual per QSI004- Fusion Welds
 120 - QC5- Inspect part completeness to step on W/O
 130 - QC3- Inspect Part Finish Standard Process
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5720-1	Clamp	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5216404
D5720-3	Bridge	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5213248
D5720-5	Radius Block	24 pcs (2 ea)	100-Large Fab - Welded Assy-1	5209987
MS21043-5	Nut	24 Ea (2 ea)	100-Large Fab - Welded Assy-1	5851249
NAS1149C0532R	Washer (AN960C516L)	24 Ea (2 ea)	100-Large Fab - Welded Assy-1	5196261
NAS1802-5-26	Bolt, Cres	24 Ea (2 ea)	100-Large Fab - Welded Assy-1	5281242-5183647

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D5720-1	12 ¹⁰	0	0
	D5720-3	12 ¹⁰	25	0
	D5720-5	24 ²⁰	31	0
	MS21043-5	24 ²⁰	119 ²⁶	0
	NAS1149C0532R	24 ²⁰	172 ²⁶	0
	NAS1802-5-26	24 ²⁰	26	0

Part Specifications

Specifications could not be found.

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NCR No.

Route update only

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